Whether you want to move grain from the truck or out of the bin, a Brandt GrainBelt can handle the job with ease. Fill quickly and gently to protect your seed investment and grain quality.
Harvest GrainBelts 15 Series
The 15 Series Harvest GrainBelts have the ability to move up to 6,000 bushels per hour. Designed to fit any farm application with a 15 inch belt in a 10 inch tube, in lengths of 75 or 85 feet.

Harvest GrainBelts 20 Series
The 20 Series GrainBelts have the ability to move large quantities of grain in excess of 12,000 bushels per hour. Designed for a variety of applications, with a 20 inch belt in a 14 inch tube, in lengths of 95 or 110 feet.

Field GrainBelts
Field GrainBelts are the versatile tool you need when moving grain in the field. Durable and capable of moving 6,000 bushels per hour, they are available with the convenience of the low-profile hopper. Field GrainBelts are equipped with a 15 inch belt in a 10 inch tube and available in lengths of 35 or 45 feet.

Transfer Conveyors
Combine your Harvest GrainBelt with a Transfer Conveyor for an unbeatable combination of speed, gentleness, and versatility. Attach a low profile hopper to easily unload trucks, grain carts, gravity wagons, and belly dump trailers.

GrainDeck
The GrainDeck drive-over conveyor makes truck unloading quicker than ever with a 20 inch belt and capacity to move 12,000 bushels per hour. The single-step positioning saves time, as trucks can pull right over it to unload.
Brandt GrainBelts are taking the lead in high capacity grain movement with quick, worry free grain handling that saves time and money. Gentle and quiet, they move all your commodities faster than you ever thought possible. 15 Series and 20 series Grainbelts are independently tested to move in excess of 6,000 and 12,000 bushels per hour, with sizes from 75 to 110 feet.

Brandt GrainBelts are high capacity grain handling machines with innovative S-drive technology that provides 270 degrees of wrap that increases surface contact between the belting and the Vulcanized drive roller. The patented EZTRAK™ system with the spring loaded belt tensioner to eliminate slippage, and steel envelope to control the movement of the belt prevents any damage to your GrainBelt.

15 Series Models Available: 1575, 1585
20 Series Models Available: 2095, 20110

Each model features a unique folding hopper with gradual tapering and no flashing to improve capacity as every inch of the belt is exposed.

External Tension Gauge
Brandt’s visual tension indicator ensures correct tension to maintain belt tracking, and extend belt and bearing life. The red zone indicates adjustment is required, while the green zone means the belt is ready for use. The unique two-way, spring loaded tensioner maintains correct tension under all load conditions reducing the frequency of adjustment.
Transfer Conveyor
Team up your 15 inch or 20 inch Harvest GrainBelt with a 1515 or 2021 Transfer Conveyor, featuring an 8 inch height low profile hopper to easily fit under whatever you haul grain in. Available with Transfer Mover and Lift Arm kit attachments.

Auger Max
Whether filling a tall bin, or simply filling a truck, the Auger Max notifies you when the bin or truck is full without requiring you to climb up and down to look. As soon as the grain pile reaches the pressure sensor hanging down from the augers spout, the Auger Max sends a wireless signal to the wearable pager which flashes, beeps, and vibrates to let you know to stop the flow of grain. The Auger Max can be used with all Brandt Augers, GrainBelts, GrainVacs, and the GrainBag Unloader, to ensure safe loading without costly spills.
Brandt’s Field GrainBelt system makes it easy to move large quantities with the powerful combination of speed, gentleness and versatility. Whether you want to move grain from a truck to an air cart or from a storage system to a transport truck, a Field GrainBelt can handle the job with ease.

Engineered to get the job done quickly and carefully, Field GrainBelts protect your seed investment and maintain grain quality, all while moving 6,000 bushels per hour. Durable and easy to transport, these conveyors come in a variety of configurations to meet your grain handling needs. The Field GrainBelt has a 15 inch belt, 10 inch tube, and ranges in length from 35-45 feet.

**Powerful & Versatile**

**EZTRAK System**
Brandt’s EZTRAK tensioning and tracking system with visual tension indicator uses a steel envelope to control the movement of the belt. Available on all models, except the 1535TD.

**Low Profile Hopper**
The unique Low Profile Hopper is only 8 inches high collapsed and 16 inches extended. This allows the Transfer Conveyor to fit under even the lowest of center dump grain trucks.

**Standard Intake Hopper**
The patented Standard Intake Hopper is made of 40 ounce collapsible canvas. Its dimensions are 40 inches wide by 42 inches in length. It is 14 inches in height collapsed and 27 inches in height when extended.

**Models Available:** 1535TD (LC), 1535TD (HC), 1535LP, 1545LP, 1535, 1545
Transfer Conveyor

Brandt Transfer Conveyors can be equipped with a wide range of options to match the specific working conditions and requirements of your farm.

- Swing Away Kit
- Lift Arm Kit
- Gas Drive Option
- Electric Drive Option
- Hydraulic Drive Option
- Conveyor Hopper Cover
- Axle Extension Kit (1515 only)
- Jackshaft Side Drive PTO Kit (1515 only)
- Hydraulic Winch Kit (2021 only)

Field GrainBelt Attachments

Our Field GrainBels come in a variety of configurations to meet your grain handling needs in the yard or in the field.

- Gas Drive
- Electric Drive
- Hydraulic Drive
- PTO Drive
- Side Drive PTO
- Wind Guards
- Plastic Bucket Spout
- Auger Max Bin Sensor
- EZMOVE Mover
- Safety Chain
- Weight Transfer Kit
- Hydraulic Brake Winch
- Electric Clutch
- EZMOVE

Team up your GrainBelt with a Transfer Conveyor and you will have an unbeatable combination of speed, gentleness, and versatility. Unload trucks, grain carts, gravity wagons, and belly dump trailers. Your Transfer Conveyor can be used independently, or as a swing to feed Harvest GrainBelts with an optional Swing Away Kit. Transfer Conveyors are designed to fit your farm. With your choice of the 20 Series with a 20 inch belt in a 14 inch tube and 21 feet long, or a 15 series with a 15 inch belt in a 10 inch tube and 15 feet long.

Easy to Transport

The 15 Series Transfer Conveyor features adjustable wheels that allow for easy maneuverability over uneven terrain. You can transport with the available transfer carrier or with the Lift Arm Kit.

The 20 Series Transfer Conveyor can be easily transported behind the Harvest GrainBelt on its own high speed axle.

EZMOVE GrainBelt Mover

The Brandt GrainBelt EZMOVE allows the operator to move the GrainBelts around the yard with ease. Hydraulic self-propelled GrainBelt mover with exclusive joystick provides less effort with significantly improved control.

Available for 75 to 85 foot Harvest GrainBelts, all Field GrainBelts and the GrainDeck.
GrainDeck™

The Brandt Drive Over GrainDeck conveyor makes truck unloading unbelievably fast and easy. The 20 inch belt has the capacity to move 12,000 bushels per hour. Brandt’s GrainDeck gets your grain trucks back on the road and back to the field.

Drive over, Unload, and Drive Away
With the convenient single set up positioning, the GrainDeck makes the job easy. Once it’s in place, drivers find it easy to line trucks up directly over the hoppers for unloading. The driver never has to reposition the conveyor or transfer.

Low Deck Height
Brandt’s unique design keeps the GrainDeck low at only 5 ¾ inches, a height that fuel tanks and center dump grain trailers can easily clear.

Wide, Collapsible Hopper
Boasting a 38 inch wide by 118 inch long hopper, trucks can easily drive over the GrainDeck. Together with a spring assisted lever to raise and lower the hopper flaps, this makes it especially helpful with custom trucking or where truckers are under pressure to return quickly to the road or field.

Spring Loaded Tension
Brandt GrainBelts use a spring loaded tension which maintains constant belt tension and eliminates slippage regardless of the load capacity on the belt.
GrainDeck with EZMOVE Mover

Graindeck under Hopper Bottom Trailer

The Ultimate Piler
Brandt has developed a Bunker Kit which allows you to hydraulically convert the GrainDeck and the 20 Series Field GrainBelt to move in unison at 90 degrees to your grain pile.

By simply hitting your hydraulic lever on the tractor and attaching cables you can move the unit alongside the bunker without having to unhook and reposition each piece separately.

Graindeck with EZMOVE Mover

GrainDeck Attachments
Brandt GrainDecks can be equipped with a wide range of options to match the specific working conditions and requirements of your farm.
- EZ MOVE
- Ramp Extensions
- Electric Drive
- Hydraulic Drive
- Double Tube Option
- Hydraulic Wet Kit
- Hydraulic Selector Valve Kit
Harvest GrainBelts

<table>
<thead>
<tr>
<th>Model</th>
<th>1515LP</th>
<th>1575</th>
<th>1585</th>
<th>2021</th>
<th>2095</th>
<th>20110</th>
<th>GrainDeck***</th>
<th>GrainDeck Double Tube</th>
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</thead>
<tbody>
<tr>
<td>Conveyor Length</td>
<td>15’</td>
<td>75’</td>
<td>85’</td>
<td>21’</td>
<td>95’</td>
<td>110’</td>
<td>27’ 5”</td>
<td>33’</td>
</tr>
<tr>
<td>Raised Height</td>
<td>3’ 10”</td>
<td>36’</td>
<td>41’ 8”</td>
<td>70’</td>
<td>42’ 2”</td>
<td>54’</td>
<td>2’ 10”</td>
<td>61’</td>
</tr>
<tr>
<td>Raised Reach</td>
<td>70’</td>
<td>33’</td>
<td>39’ 2”</td>
<td>73’</td>
<td>38’</td>
<td>44’ 6”</td>
<td>14’ (approx)</td>
<td>14’ (approx)</td>
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<tr>
<td>Lowered Reach</td>
<td>70’</td>
<td>35’ 6”</td>
<td>43’ 6”</td>
<td>73’</td>
<td>44’ 3”</td>
<td>50’ 1”</td>
<td>N/A</td>
<td>N/A</td>
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<tr>
<td>Transport Height</td>
<td>N/A</td>
<td>11’ 6”</td>
<td>12’ 9”</td>
<td>7’ 7”</td>
<td>13’ 3”</td>
<td>12’ 11”</td>
<td>N/A</td>
<td>N/A</td>
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<tr>
<td>Transport Length</td>
<td>15’</td>
<td>75’ 6”</td>
<td>86’ 6”</td>
<td>25’</td>
<td>99’ 7”</td>
<td>114’ 3”</td>
<td>27’ 5”</td>
<td>33’</td>
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<tr>
<td>Wheel Track Width</td>
<td>2’ 5”</td>
<td>136”</td>
<td>147”</td>
<td>65”</td>
<td>160” – 196”</td>
<td>160” – 196”</td>
<td>6’ 2”</td>
<td>6’ 2”</td>
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<tr>
<td>Total Weight</td>
<td>480 lbs</td>
<td>3250 lbs</td>
<td>3400 lbs</td>
<td>1000 lbs</td>
<td>8000 lbs</td>
<td>9320 lbs</td>
<td>2470 lbs</td>
<td>2700 lbs</td>
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<td>Hitch Weight</td>
<td>N/A</td>
<td>520</td>
<td>400</td>
<td>N/A</td>
<td>1860</td>
<td>1720</td>
<td>500</td>
<td>400</td>
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<tr>
<td>Tire Size</td>
<td>8” pneumatic</td>
<td>25S x 07 10</td>
<td>25S x 07 16</td>
<td>6.70 x 15</td>
<td>ST235 x 8SR16</td>
<td>ST235 x 8SR16</td>
<td>6.70 x 15</td>
<td>6.70 x 15</td>
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<tr>
<td>Minimum Gas</td>
<td>8.5 to 9</td>
<td>30</td>
<td>38</td>
<td>N/A</td>
<td>80</td>
<td>100</td>
<td>N/A</td>
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<td>Horsepower Requirement (Gas or PTO)</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Minimum Electric</td>
<td>5</td>
<td>15</td>
<td>20</td>
<td>10</td>
<td>40</td>
<td>50</td>
<td>10</td>
<td>15</td>
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<tr>
<td>Hydraulic Requirements (psi)</td>
<td>11 – 13 gal/min</td>
<td>1600 psi</td>
<td>1600 psi</td>
<td>1900 psi</td>
<td>1500 psi</td>
<td>1900 psi</td>
<td>15 – 20 gal/min</td>
<td>15 – 20 gal/min</td>
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<tr>
<td>Hydraulic Cylinder Size (Bore x Stroke)</td>
<td>N/A</td>
<td>4” x 30”</td>
<td>4” x 30”</td>
<td>N/A</td>
<td>4” x 36” Dual</td>
<td>5” x 36” Dual</td>
<td>N/A</td>
<td>2’ x 4” Dual</td>
</tr>
<tr>
<td>Lift Mechanism</td>
<td>N/A</td>
<td>Scissor Lift (single acting)</td>
<td>Scissor Lift (single acting)</td>
<td>N/A</td>
<td>Scissor Lift (single acting)</td>
<td>Scissor Lift (single acting)</td>
<td>Hydraulic</td>
<td>Hydraulic</td>
</tr>
<tr>
<td>Belt Width</td>
<td>15”</td>
<td>15”</td>
<td>15”</td>
<td>15”</td>
<td>15”</td>
<td>15”</td>
<td>20”</td>
<td>20”</td>
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<tr>
<td>Belt Types</td>
<td>Rubber</td>
<td>Rubber</td>
<td>Rubber</td>
<td>Rubber</td>
<td>Rubber</td>
<td>Rubber</td>
<td>Rubber</td>
<td>Rubber</td>
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<tr>
<td>Hopper Width</td>
<td>36”</td>
<td>38”</td>
<td>38”</td>
<td>40”</td>
<td>40”</td>
<td>40”</td>
<td>38”</td>
<td>38”</td>
</tr>
<tr>
<td>Hopper Length</td>
<td>68”</td>
<td>42”</td>
<td>42”</td>
<td>79”</td>
<td>42”</td>
<td>42”</td>
<td>117”</td>
<td>117”</td>
</tr>
<tr>
<td>Drive System</td>
<td>Top Roller</td>
<td>S – Drive</td>
<td>S – Drive</td>
<td>Top Roller</td>
<td>Double drive</td>
<td>Double drive</td>
<td>Top Roller</td>
<td>Top Roller</td>
</tr>
<tr>
<td>Belt Tensioner</td>
<td>Bottom Roller</td>
<td>Spring Tensioner</td>
<td>Spring Tensioner</td>
<td>Bottom Roller</td>
<td>Spring Tensioner</td>
<td>Spring Tensioner</td>
<td>Spring Tensioner</td>
<td>Spring Tensioner</td>
</tr>
<tr>
<td>Hopper Style</td>
<td>Low Profile</td>
<td>Standard</td>
<td>Standard</td>
<td>Low Profile</td>
<td>Standard</td>
<td>Standard</td>
<td>Deck</td>
<td>Deck</td>
</tr>
<tr>
<td>Collapsed Hopper Height (approx.)</td>
<td>7”</td>
<td>14” – 16”</td>
<td>14” – 16”</td>
<td>9.5”</td>
<td>17” – 22”</td>
<td>17” – 22”</td>
<td>5-3/4”</td>
<td>5-3/4”</td>
</tr>
<tr>
<td>Extended Hopper Height (approx.)</td>
<td>16”</td>
<td>24” – 27”</td>
<td>24” – 27”</td>
<td>16”</td>
<td>24” – 22”</td>
<td>24” – 22”</td>
<td>9.5”</td>
<td>9.5”</td>
</tr>
<tr>
<td>Capacity* (bu/hr) (approx.)</td>
<td>6,000</td>
<td>6,000</td>
<td>6,000</td>
<td>10,000 – 12,000</td>
<td>10,000 – 12,000</td>
<td>10,000 – 12,000</td>
<td>10,000 – 12,000</td>
<td>10,000 – 12,000</td>
</tr>
</tbody>
</table>

***Extended Tube GrainDeck has a height of 5’1” at the discharge end and a reach of 32’11”. The transport length is 33’8” and has a hitch weight of 2670 lbs.

Great West Malt in Vancouver, Washington, USA using Brandt GrainBelts to load barley in a cargo ship on the Columbia River.
### Field GrainBelts

<table>
<thead>
<tr>
<th>Model</th>
<th>153STD (LC)</th>
<th>153STD (HC)</th>
<th>153SLP</th>
<th>154SLP</th>
<th>1535</th>
<th>1545</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conveyor Length</td>
<td>35'</td>
<td>35'</td>
<td>37'</td>
<td>47'</td>
<td>35'</td>
<td>45'</td>
</tr>
<tr>
<td>Raised Discharge Height</td>
<td>16' 5&quot;</td>
<td>16' 5&quot;</td>
<td>16' 1&quot;</td>
<td>18' 2&quot;</td>
<td>16' 5&quot;</td>
<td>16' 1&quot;</td>
</tr>
<tr>
<td>Raised Disch. Reach c/w EZMOVE</td>
<td>N/A</td>
<td>N/A</td>
<td>15' 10&quot;</td>
<td>20' 8&quot;</td>
<td>15' 4&quot;</td>
<td>19' 10&quot;</td>
</tr>
<tr>
<td>Lowered Discharge Reach</td>
<td>12' 6&quot; Hyd./10' Elec.**</td>
<td>12' 6&quot; Hyd./10' Elec.**</td>
<td>13' 5&quot;***</td>
<td>19' 3&quot;***</td>
<td>14' 3&quot;***</td>
<td>20&quot;**</td>
</tr>
<tr>
<td>Lowered Disch. Reach c/w EZMOVE</td>
<td>N/A</td>
<td>N/A</td>
<td>15' 11&quot;</td>
<td>21' 6&quot;</td>
<td>16' 6&quot;</td>
<td>22'3&quot;</td>
</tr>
<tr>
<td>Transport Height c/w Hitch @ 12&quot;</td>
<td>12' 4&quot;</td>
<td>12' 4&quot;</td>
<td>11' 8&quot;</td>
<td>12' 7&quot;</td>
<td>11' 6&quot;</td>
<td>11' 10&quot;</td>
</tr>
<tr>
<td>Transport Height c/w EZMOVE @ 12&quot;</td>
<td>N/A</td>
<td>N/A</td>
<td>11' 8&quot;</td>
<td>12' 7&quot;</td>
<td>12' 8&quot;</td>
<td>13&quot;</td>
</tr>
<tr>
<td>Transport Length</td>
<td>35' 5&quot;</td>
<td>35' 5&quot;</td>
<td>40' 8&quot;</td>
<td>50' 9&quot;</td>
<td>35' 5&quot;</td>
<td>45' 3&quot;</td>
</tr>
</tbody>
</table>
| Intake Reach without EZMOVE | 16' 1/8' Elec. | 16' 1/8' Elec. | 16' – 16' 3" | 19' 10" – 20' 6" | 13' 8" – 14' 8" | 17' 1" – 19' 1"
| Intake Reach c/w EZMOVE | N/A         | N/A         | 11' 10" – 11' 2" | 14' 4" – 13' 1" | 8' 6" – 7' 7" | 11’ – 9’ 8" |
| Wheel Track Width | 94"         | 94"         | 94"    | 94"    | 94"  | 94"  |
| Total Weight | 1750 lbs     | 1750 lbs     | 2250 lbs | 2500 lbs | 1750 lbs | 2000 lbs |
| Hitch Weight without EZMOVE | 60 lbs Max. | 60 lbs Max. | 70 lbs Max. | 70 lbs Max. | 70 lbs Max. | 70 lbs Max. |
| Tire Size | 7.60 x 15    | 7.60 x 15    | 7.60 x 15 | 7.60 x 15 | 7.60 x 15 | 7.60 x 15 |
| Min. Gas Horsepower Required | N/A         | N/A         | 24     | 27     | 20   | 24   |
| Min. Electric Horsepower Required | 5 or greater | 10         | 10’, 15”** | 15’, 20”** | 15” | 15” |
| Hydraulic Requirements (gpm) | 12 @1500 psi | 16 @ 1800 psi | 16 @ 2200 psi | 16 @ 2200 psi | 16 @ 2200 psi | 16 @ 2200 psi |
| Wind guards | Optional     | Optional     | Standard | Standard | Standard | Standard |
| Belt Width | 15"         | 15"         | 15’     | 15’     | 15’   | 15’   |
| Belt Types | Rubber       | Rubber       | Rubber  | Rubber  | Rubber | Rubber |
| Drive System | Top Roller  | Top Roller  | 5 – Drive  | 5 – Drive  | 5 – Drive  | 5 – Drive  |
| Belt Tensioner | Bottom  | Bottom  | Spring  | Spring  | Spring  | Spring  |

### Sizing your GrainBelt

**GrainBelt Length = Eave Height (Y x 2) + Bin Diameter (X x 0.58)**

**Step 1.** Determine the distance from the ground to the eave (Y) and multiply by 2  
**Step 2.** Determine the diameter of the bin (X) and multiply by 0.58  
**Step 3.** Add the result of Step 1 to the result of Step 2  
**Step 4.** The resulting number is the exact length of GrainBelt required. (Use the next longer length of GrainBelt available)

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*Standardized test capacities, actual results vary by crop and moisture conditions.  
**Indicates reach from edge of the anti-tip device to the down spout, all other reaches are measured from the tire to the down spout.

Product specifications and configuration are subject to change without prior notice. Before ordering, please ask your Brandt dealer for the latest information. The manufacturer reserves the right to make changes at any time, without notice, to prices, specification and models.
Powerful Value. Delivered.

Contact us for more information or to arrange a demonstration of our products:

Brandt Agricultural Products Ltd
P.O. Box 317, 13th Ave and Pinkie Rd.
Regina, Saskatchewan, Canada S4P 3A1
1-866-4BRANDT Toll Free in US & Canada
1-306-525-1314
agriculture@brandt.ca

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www.brandt.ca